

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D117-762 REV. A AND
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D117-762 REV. 0

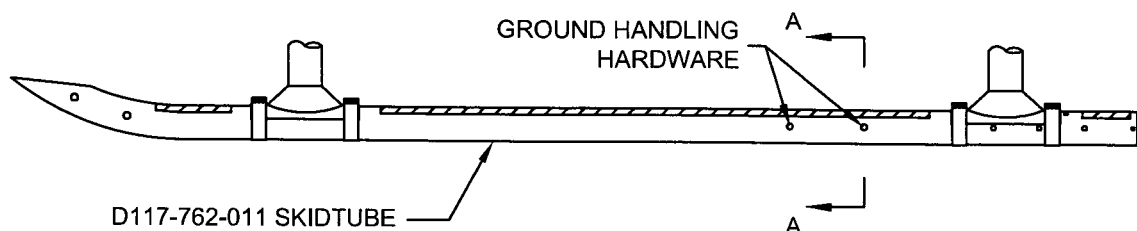
REF FAA STC: SR01853SE

REF TC LETTER OF ACCEPTANCE: RDIMS-4374899

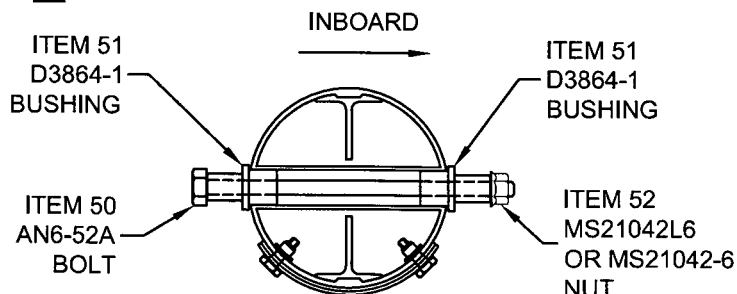
REF EASA STC: EASA.IM.R.S.01499

ON D117-762-011 SKIDTUBES AT CHG 002, THE GROUND HANDLING HARDWARE HAS BEEN REPLACED WITH AN6-52A BOLT (1), D3864-1 BUSHING (2), AND MS21042L6 NUT (1) AS SHOWN BELOW. TORQUE TO 95-110 IN-LBS (10.7-12.4 N-M). AMEND PARTS LIST IN SECTIONS 5.1 OF INSTALLATION INSTRUCTIONS IIN-D117-762 REV. A AND SECTION 32.8 OF THE INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D117-762 REV 0 AS SHOWN ON PAGE 2 OF THIS DOCUMENT.

THERE IS NEGLIGIBLE WEIGHT CHANGE ASSOCIATED WITH THIS MODIFICATION.

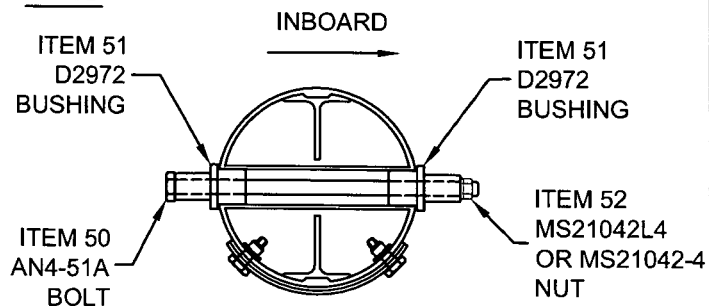


IS



SECTION A-A
2 PL PER SKIDTUBE

WAS



SECTION A-A
2 PL PER SKIDTUBE

A	NEW ISSUE	PH	08.12.04
REV.	DESCRIPTION	BY	DATE
DESIGN	PH	DART AEROSPACE USA, INC PORT HADLOCK, WA	
DRAWN	PH		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9435	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		GROUND HANDLING HARDWARE CHG NTS	
DATE	08.12.04	<small>COPYRIGHT © 2008 BY DART AEROSPACE USA, INC</small> <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	

5.1
32.8

D117-762-011 SKIDTUBE PARTS LIST (IIN-D117-762)
D117-762-011 SKIDTUBE PARTS LIST (ICA-D117-762)

ITEM	Qty -011	Qty -041	PART NUMBER	DESCRIPTION
	X		D117-762-011	SKIDTUBE INSTALLATION
	1	X	D117-762-041	REPLACEMENT SKIDTUBE

IS:

50	2		AN6-52A	BOLT
51	4		D3864-1	BUSHING
52	2		MS21042L6	NUT (OR MS21042-6)

WAS:

50	2		AN4-51A	BOLT
51	4		D2972	BUSHING
52	2		MS21042L4	NUT (OR MS21042-4)

TO UPGRADE A D117-762-011 SKIDTUBE FROM CHG 001 TO CHG 002, THE FOLLOWING KIT CAN BE OBTAINED FROM DART:

Qty -041	PART NUMBER	DESCRIPTION
X	DSI 9435-011	GROUND HANDLING HARDWARE CHANGE
2	AN6-52A	BOLT
4	D3864-1	BUSHING
2	MS21042L6	NUT (OR MS21042-6)

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MFG. APPR.	N/A	DSI 9435	SHEET 2 OF 2
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